

IMPORTANT

WHEN HANDLING PERMALINER® AND THE DENTURE SURFACE, BE SURE TO WEAR THE ENCLOSED PLASTIC GLOVES. FINGER OIL WILL CONTAMINATE THE BONDING PROPERTY OF THE PERMALINER® RESULTS IN INCOMPLETE BONDING.

IF YOU USE ANY OTHER GLOVE, BE SURE THAT THEY DO NOT CONTAIN SULFUR, WHICH WOULD INTERFERE WITH THE VULCANIZATION OF THE SILICONE.

HELPFUL HINTS

ALTERNATIVE PROCESSING

ALTHOUGH THE DIRECTIONS FROM THE GERMAN MANUFACTURER DIRECT THAT PERMALINER® BE CURED BY DOING A TWO(2) HOUR BOIL, WE HAVE LEARNED THAT A SUCCESSFUL VULCANIZATION CAN ALSO BE ACCOMPLISHED USING AN OVERNIGHT CURE. TO DO SO, PLACE THE FLASK IN COOL WATER AND SLOWLY RAISE THE TEMPERATURE TO 90°F FOR TWO HOURS. THEN SLOWLY RAISE THE TEMPERATURE TO 167°F FOR AN ADDITIONAL EIGHT (8) HOURS. BENCH COOL. DO NOT QUENCH!!

RELINING AN EXISTING CASE

EXISTING DENTURES MAY CONTAIN CONTAMINANTS THAT MAY RISE TO THE SURFACE WHEN CURING PERMALINER®, RESULTING IN A WEAK BOND BETWEEN THE DENTURE BASE AND THE SILICONE.

TO ENSURE A STRONG BOND ADD, BUY A “BRUSH-DIP” OR “SALT AND PEPPER” TECHNIQUE, A THIN LAYER OF SELF CURING REPAIR ACRYLIC TO THE DENTURE BASE FIRST. ALLOW THE REPAIR ACRYLIC TO COMPLETELY POLYMERIZE BEFORE PACKING THE PERMALINER®.

THE RAPRI ACRYLIC WILL ACT AS A DAM PREVENTING THE CONTAMINANTS FROM RISING TO THE SURFACE AND ACTING AS A SEPERATOR.

RELINING AN EXISTING CASE

FOR BEST RESULTS, USE A SCOTCH-BRITE™3” CP5AF LATHE WHEEL. IF THIS IS NOT AVAILABLE, USE A DEDECO #5128 TOOTH GRINDING WHEEL, OR A CRATEX 306 C WHEEL, ON A BENCH LATHE. FOR FINAL SMOOTHING, USE THE SPECIAL PERMALINER®SMOOTHING WHEELS.

FOR CHAIRSIDE ADJUSTING

USE THE 3M SCOTCH-BRITE™7/8” CP7C UNITIZED WHEEL ON A STRAIGHT, HIGH SPEED HAND PIECE, OR AN F9 GREY FELT WHEEL.

SPECIAL SAVING NOTE

PERMALINER® IS ALSO AVAILABLE IN A 210g ECONOMY PACK (3 X 70 g. CONTAINERS) AT A SUBSTANTIAL SAVINGS. ASK YOUR PROTECH SALES REPRESENTATIVE FOR DETAILS.